

Planetary gears

# IMS.22 Eco MAX

Our plastic planetary gear from the Eco Series with outer diameter 22 mm combines efficiency with economy. In the radially screwed or welded MAX version it stands for improved performance with small installation space.



**Economy**

Modular system, optimized material mix: For economic solutions even in small quantities

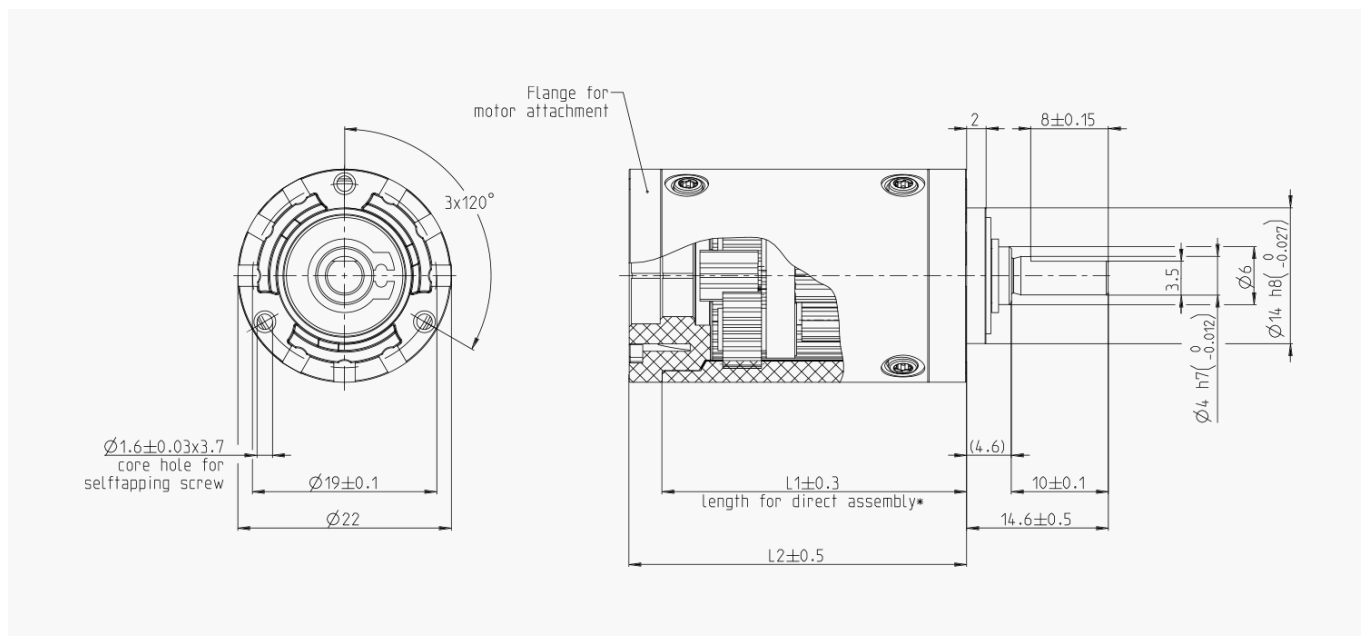


**Temperature**

Also ideally suited for demanding temperature ranges from -15° to +65°C.



Technical data	1-stage	2-stage	3-stage
Permissible output torque TAB (CB = 1.0)	0.2 Nm	0.4 Nm	0.6 Nm
Gear efficiency approx.	0.8	0.8	0.7
Max. Gear backlash	1.5 °DEG	2.0 °DEG	2.5 °DEG
Recommended input speed	6.000 rpm	6.000 rpm	6.000 rpm



All dimensions in millimetres [mm]

**Reductions**

<b>1-stage</b>	<b>2-stage</b>	<b>3-stage</b>
4:1 (3,71)	14:1 (13,73)	51:1 (50,89)
4:1 (4,29)	16:1 (15,88)	59:1 (58,86)
5:1 (5,18)	18:1 (18,37)	68:1 (68,07)
7:1 (6,75)	19:1 (19,20)	71:1 (71,16)
	22:1 (22,21)	79:1 (78,72)
	25:1 (25,01)	93:1 (92,70)
	27:1 (26,85)	95:1 (95,18)
	29:1 (28,93)	100:1 (99,51)
	35:1 (34,98)	107:1 (107,21)
	46:1 (45,56)	115:1 (115,08)
		124:1 (123,98)
		130:1 (129,62)
		139:1 (139,14)
		150:1 (149,90)
		169:1 (168,85)
		181:1 (181,25)
		195:1 (195,27)
		236:1 (236,10)
		308:1 (307,55)

<b>Output side with ball bearing</b>	<b>1-stage</b>	<b>2-stage</b>	<b>3-stage</b>
<b>Max. radial load (centre of output shaft)</b>	15,0 N	30,0 N	45,0 N
<b>Max. Axial load</b>	30,0 N	30,0 N	30,0 N
<b>Max. permissible contact pressure</b>	150,0 N	150,0 N	150,0 N
<b>Weight approx.</b>	33 g	52 g	50 g

<b>Gear length</b>	<b>1-stage</b>	<b>2-stage</b>	<b>3-stage</b>
<b>Length 1<sup>1</sup></b>	23,3 ± 0,5	31,4 ± 0,5	39,6 ± 0,5
<b>Length 2<sup>1</sup></b>	24,3 ± 0,5	32,4 ± 0,5	40,6 ± 0,5

<sup>1</sup> A calculated minimum length of the gearbox is given under the condition of an optimal connection of flange and motor. Please contact us directly for your specific project.

All data in this brochure are approximates

Deviations are possible and are due, for example, to non-standardized testing and measuring methods. Please contact us directly for detailed information. We reserve the right to make technical changes without prior notice. Please refer to our website [www.imsgea.com](http://www.imsgea.com) for the current status.